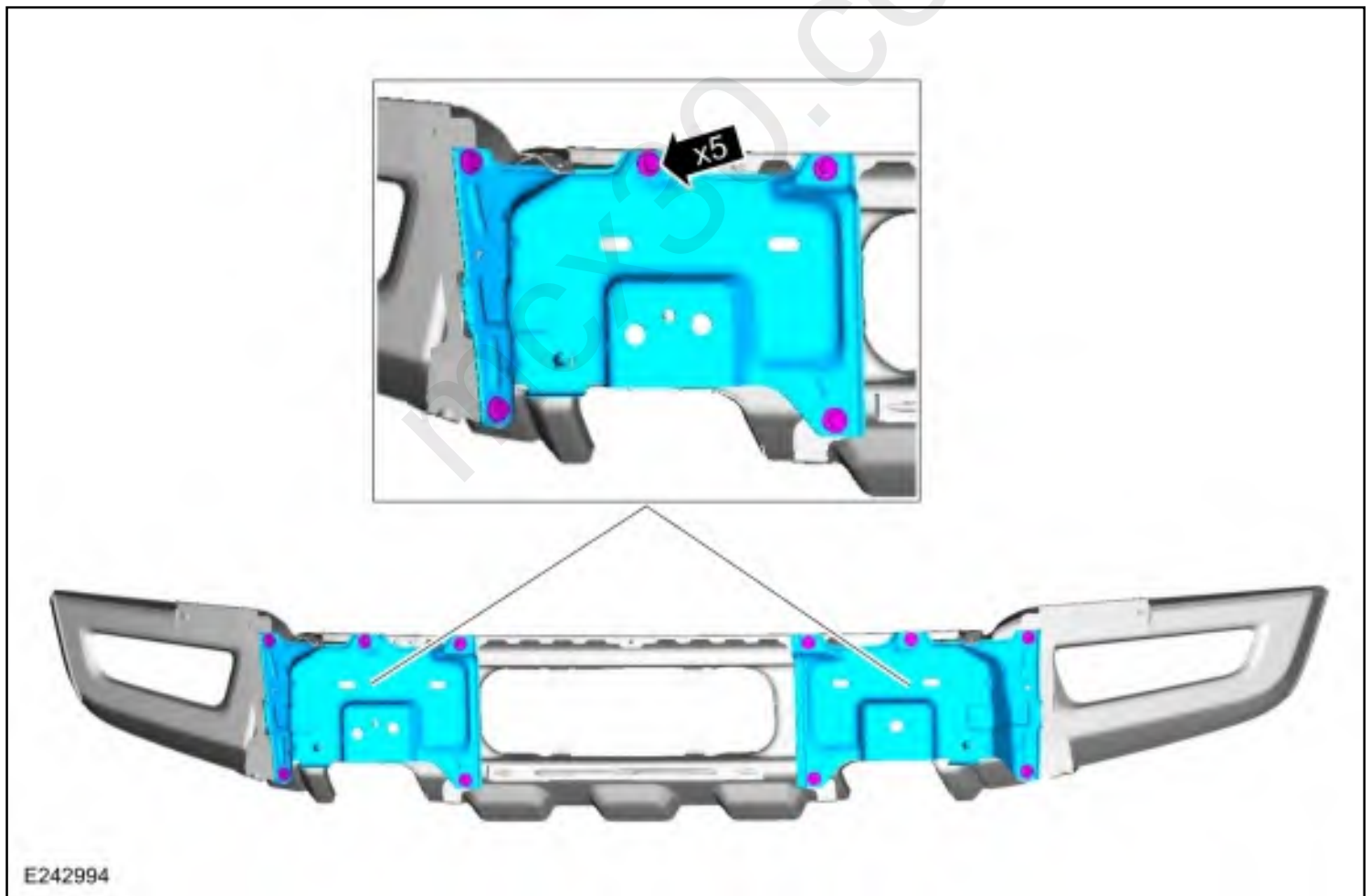


Front Bumper - Raptor

Base Part Number: Base Part Number: 17757

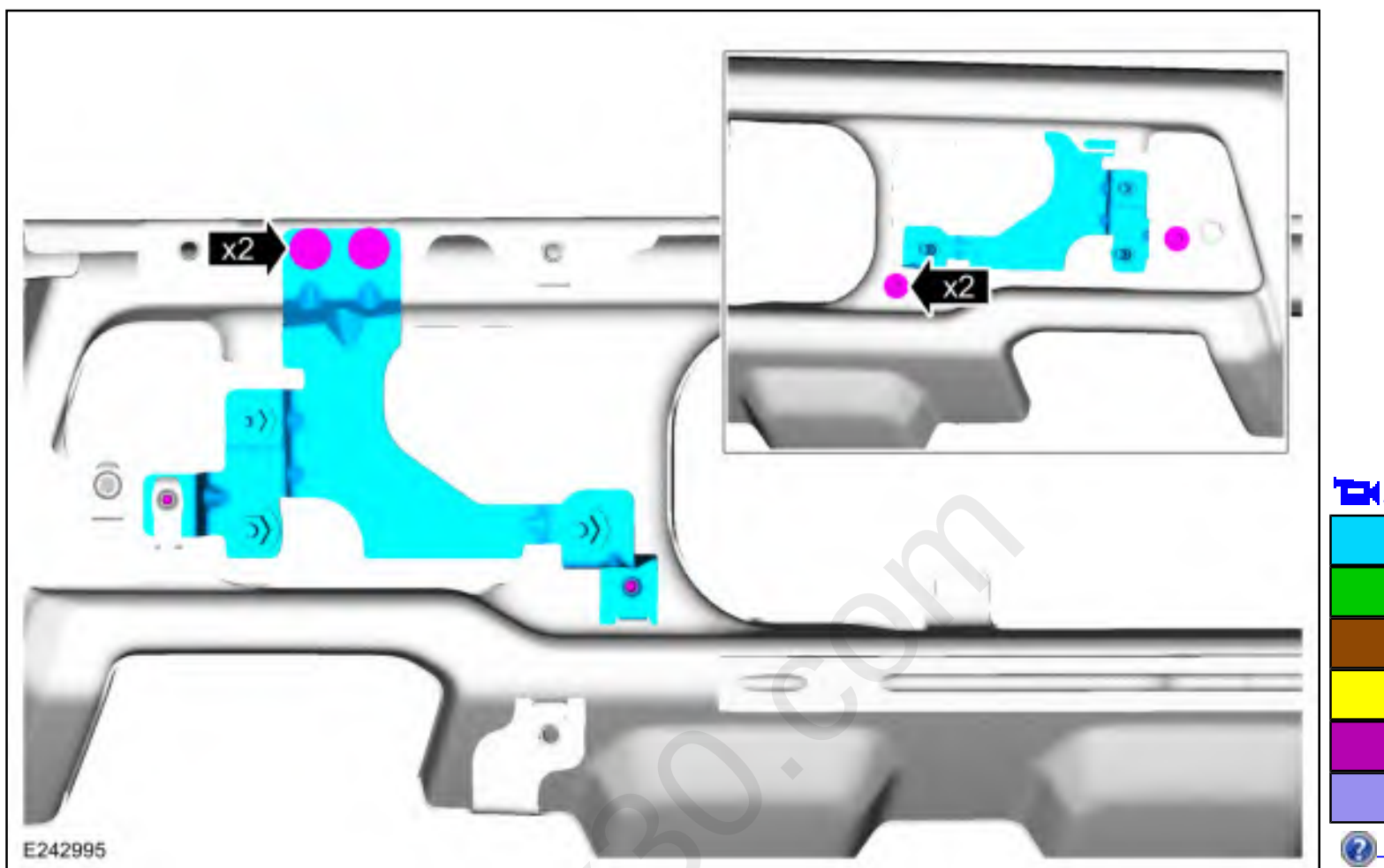
DISASSEMBLY

1. Remove the front bumper.
Refer to: [Front Bumper - Raptor](#) (501-19 Bumpers, Removal and Installation).
2. Remove the bolts and the front bumper brackets.
Torque: 177 lb.in (20 Nm)



3. Remove the front and rear bolts and the CCM bracket.

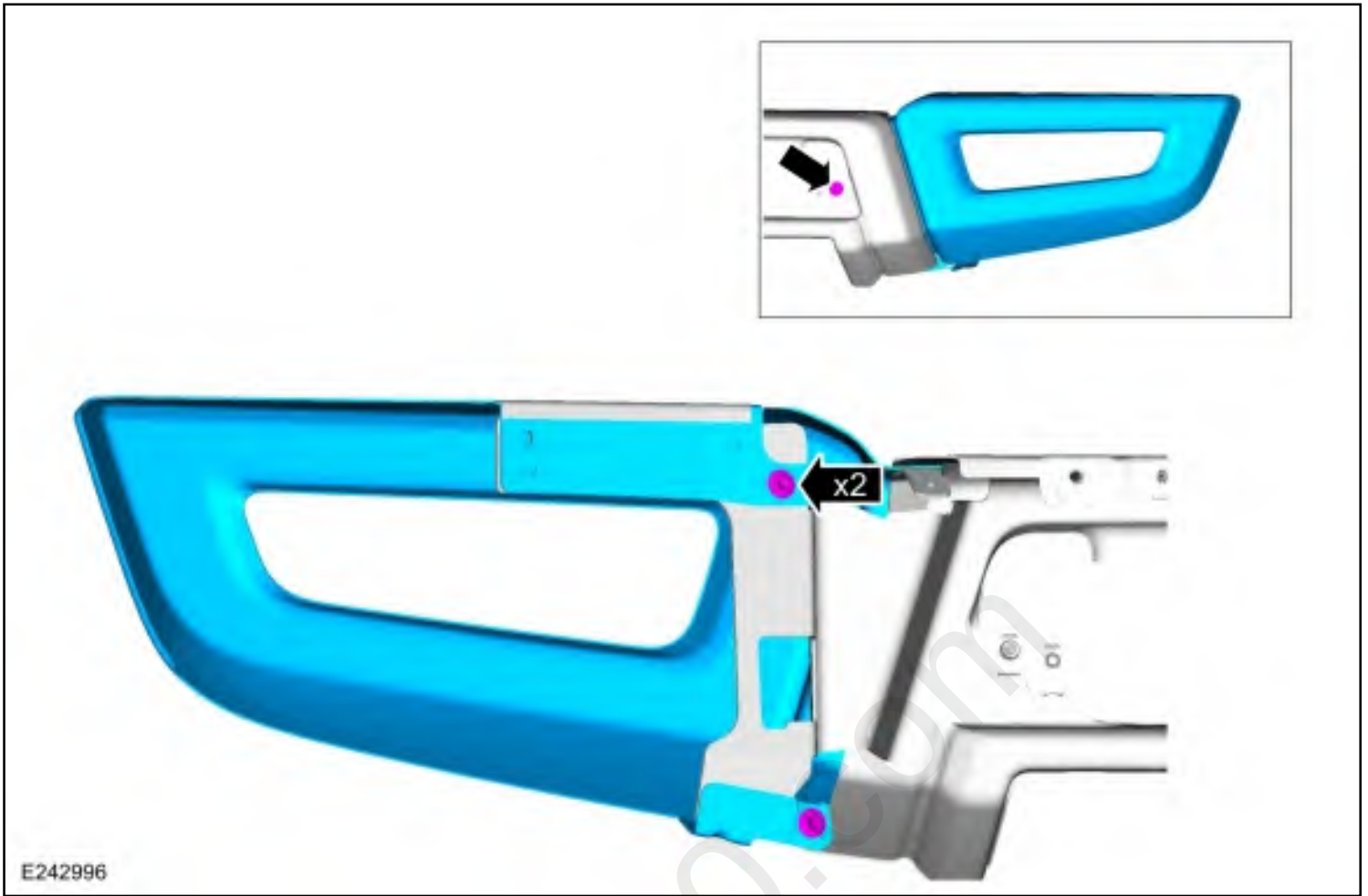
Torque: 93 lb.in (10.5 Nm)



4. **NOTE:** *On both sides.*

Remove the front and rear bolts and the outer front bumper assembly.

Torque: 177 lb.in (20 Nm)



ASSEMBLY

1. To assemble, reverse the disassembly procedure.

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